

Work Order ID 61240

Wednesday, August 11, 2010 11:33:56 AM

Page 1

Item ID: D3414-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Lug

Start Date: 8/12/2010 Start Qty: 12.00

Cust Item ID:

Required Date: 8/26/2010 Req'd Qty: 12.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3414	Rev C								

100

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blanks: 2.50" x 0.500" x 2.250" long

ml 10.8.18

12

110

0.00



HAAS I

Memo

0.00

HAAS CNC vertical machine #1

Machine as per Folio FA569 and Dwg D3414
Identify as D3414-3□Dwg Rev C Folio Rev C

Y.A 10/08/19

S.B 10/08/21

12

Ø

120

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

Y.A 10/08/19

12

Ø

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				12	1		
140 Packaging Packaging	Identify as per dwg & Stock Location <i>WA</i> <i>ERIC</i> Memo	0.00 0.00				10/8/23	5		(20)
150 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				10/08/23			

C21018123

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Picklist Print

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Work Order ID: 61240



Parent Item: D3414-3



Parent Item Name: Lug



Start Date: 8/12/2010

Required Date: 8/26/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP A 05.09.13 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased		No		100	f	74.0000	0.1875	2.25			
 													
304 BAR .500 x 2.50													

Location	Loc Qty	Loc Code
MAT53	74	
111330	2.3	
112320	13	
112347	4.7	
112697	13	
112764	41	

al 10.8.18 ☒ 112320

2.25

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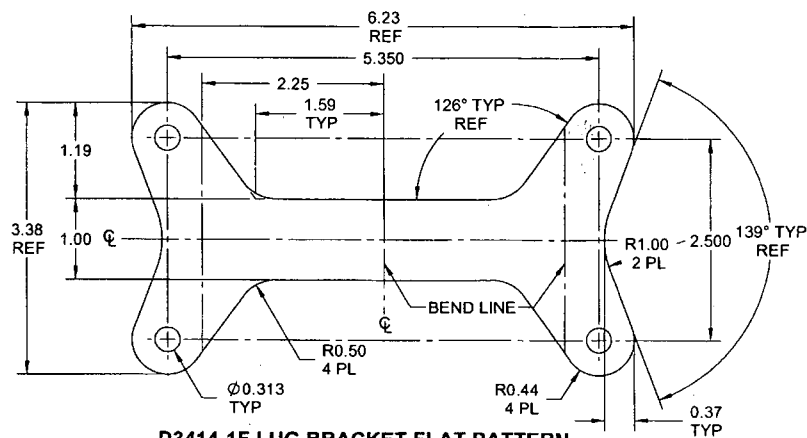
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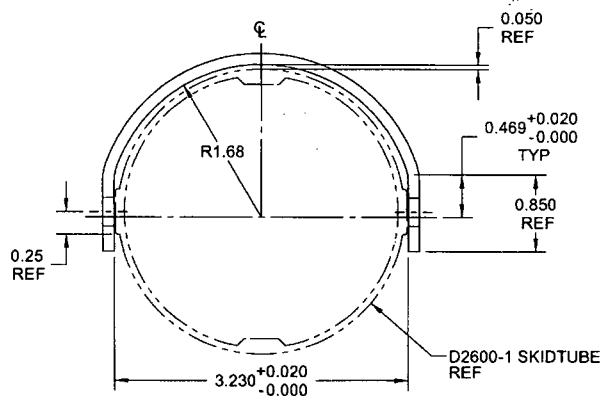
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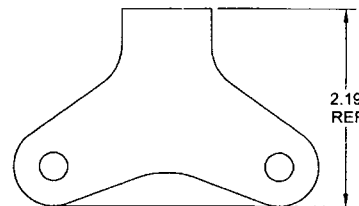
NOTE: Date & initial all entries



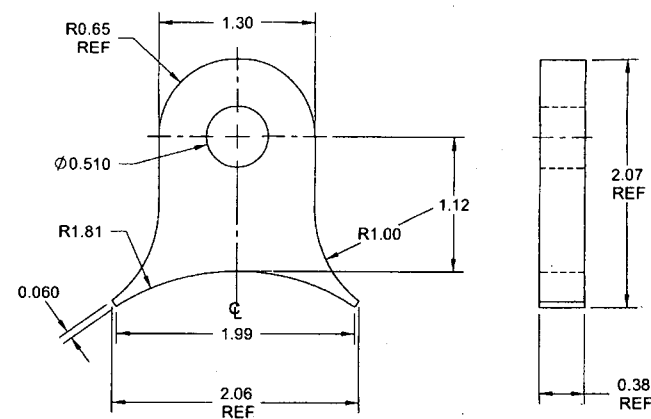
D3414-1F LUG BRACKET FLAT PATTERN



D3414-1 LUG BRACKET



SIDE VIEW FOR REF ONLY



D3414-3 LUG

- NOTES:
- 1) MATERIAL: -1: AISI 304/316 STAINLESS STEEL SHEET, 12 GAUGE (0.100 THICK)
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304S12GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: -1: 0.010 TO 0.020 MAX
-3: 0.030 TO 0.060 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

#61240

RELEASED

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3414	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUG ASSEMBLY	NTS
DATE	09.06.17	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL TIED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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